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Data Sheet 90.6022

Page 1/5

Platinum-ceramic temperature sensors to EN 60 751

- for temperatures from -200 to +800 °C
- standardized nominal values and tolerances
- as single or twin temperature sensor
- wide temperature measuring range
- high resistance to temperature shock
- **■** excellent stability, even with varying temperatures

Introduction

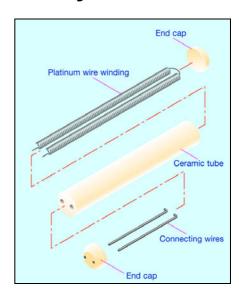
Platinum-ceramic temperature sensors use a ceramic tube as the housing base, in which there are either two or four bores. Depending on the version to be produced, platinum coils that have already been calibrated and fitted with connecting wires are inserted into these bores. The remaining space in the bores is then filled with highly pure alumina powder, to fix the coils and to improve heat transfer. Finally, both ends of the ceramic tube are closed with a sealing compound that is fused on. This seals off the embedded measurement winding and also relieves the strain on the connecting wires.

Platinum-ceramic temperature sensors are highly appreciated, mainly because of their wide application temperature range. Depending on the version, the maximum range covers temperatures from -200 to +800 °C. In addition, the special internal construction of these temperature sensors ensures excellent temperature stability and shock resistance. A further advantage is the close adherence of the characteristic to the EN 60 751 standard, from which this style deviates only very slightly.

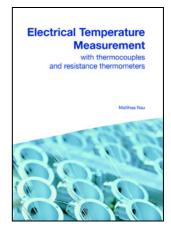
Platinum-ceramic temperature sensors are suitable for almost any application. The comprehensive selection of sizes available from stock and the high accuracy of the dimensional tolerances enable simple and universal processing.

Main application areas include industrial probes for elevated temperatures, and analytical and laboratory technology.

PK style



Technical publication



This revised edition takes account of altered standards and recent developments. The new chapter "Measurement uncertainty" incorporates the basic concept of the internationally recognized ISO guideline "Guide to the expression of uncertainty in measurement" (abbreviated: GUM).

In addition, the chapter on explosion protection for thermometers has been updated in view of the European Directive 94/9/EC, which has been in force since 1st July 2003.

August 2002 Publication FAS 146 Sales No. 90/00085081 ISBN: 978-3-935742-07-8

JUMO platinum temperature sensors

| Construction and application of platinum temperature sensors | Data Sheet 90.6000 |
|--|--------------------|
| Platinum-glass temperature sensors | Data Sheet 90.6021 |
| Platinum-ceramic temperature sensors | Data Sheet 90.6022 |
| Platinum-foil temperature sensors | Data Sheet 90.6023 |
| Platinum-glass temperature sensors with glass extension | Data Sheet 90.6024 |
| Platinum-chip temperature sensors with connecting wires | Data Sheet 90.6121 |
| Platinum-chip temperature sensors on epoxy card | Data Sheet 90.6122 |
| Platinum-chip temperature sensors with terminal clamps | Data Sheet 90.6123 |
| Platinum-chip temperature sensors in cylindrical style | Data Sheet 90.6124 |
| Platinum-chip temperature sensors in SMD style | Data Sheet 90.6125 |

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Data Sheet 90.6022

Page 2/5

Platinum-ceramic temperature sensors PK/H style to EN 60 751

Brief description

PK style platinum-ceramic temperature sensors cover by far the widest temperature range of all platinum temperature sensors. They are the preferred choice for measuring elevated temperatures or for analytical and laboratory applications. Type H temperature sensors are designed for operating temperatures from -200 to +600 °C.

The special internal construction of these wirewound temperature sensors largely prevents permanent changes in the resistance value, which may occur in other styles due to significant temperature variations or shock-like temperature changes.

A large selection of different versions is available from JUMO ex-stock. Size, temperature measurement range and tolerance class as well as the number of measurement windings can be chosen as required. Only the nominal value is restricted to 100 ohms, because of the special internal construction of platinum-ceramic temperature sensors in general.



Temperature sensors in blister pack

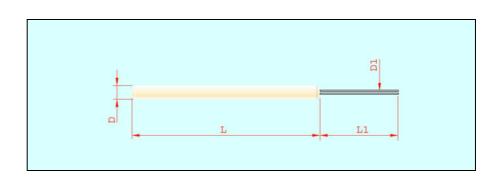
| Ten | | Connecting wire | | | | | | |
|--------------|--------------|-----------------|----|----------|------|-------|--|--|
| Туре | R_0/Ω | D | L | Material | D1 | L1 | \textbf{R}_{L} in $\textbf{m}\Omega/\textbf{m}\textbf{m}$ | |
| | | | | | | | | |
| PK 1.1015.1H | 1x100 | 1.0 | 15 | Pd-Au | 0.20 | 10 | 6 | |
| PK 1.1508.1H | 1x100 | 1.5 | 8 | Pd-Au | 0.20 | 10 | 6 | |
| PK 1.1515.1H | 1x100 | 1.5 | 15 | Pd-Au | 0.20 | 10 | 6 | |
| PK 1.1525.1H | 1x100 | 1.5 | 25 | Pd-Au | 0.20 | 10 | 6 | |
| PK 1.2630.1H | 1x100 | 2.6 | 30 | Pd-Au | 0.27 | 10 | 3 | |
| PK 1.3630.1H | 1x100 | 3.6 | 30 | Pd-Au | 0.27 | 10 | 3 | |
| PK 1.4530.1H | 1x100 | 4.5 | 30 | Pd-Au | 0.27 | 10 | 3 | |
| PK 2.1725.1H | 2x100 | 1.7 | 25 | Pd-Au | 0.20 | 10/11 | 6 | |
| PK 2.2630.1H | 2x100 | 2.6 | 30 | Pd-Au | 0.27 | 10/11 | 3 | |
| PK 2.4530.1H | 2x100 | 4.5 | 30 | Pd-Au | 0.27 | 10/11 | 3 | |

Dim. tolerances: $\Delta D = \pm 0.15$ / $\Delta L = \pm 2/-1$ / $\Delta D1 = \pm 0.02$ / $\Delta L1 = \pm 2$ Dimensions in mm.

| Sales No. for tolerance class | | | | | | | | |
|-------------------------------|-------------|-------------|--|--|--|--|--|--|
| 1/3 DIN B | Α | В | | | | | | |
| | | | | | | | | |
| 90/00430014 | 90/00430007 | 90/00430015 | | | | | | |
| 90/00430161 | 90/00430189 | 90/00430177 | | | | | | |
| 90/00430060 | 90/00430030 | 90/00430061 | | | | | | |
| 90/00430147 | 90/00430148 | 90/00430146 | | | | | | |
| 90/00044196 | 90/00428246 | 90/00037986 | | | | | | |
| 90/00044861 | 90/00428252 | 90/00037987 | | | | | | |
| 90/00044199 | 90/00428256 | 90/00037988 | | | | | | |
| 90/00430198 | 90/00430199 | 90/00430196 | | | | | | |
| 90/00061608 | 90/00429088 | 90/00061390 | | | | | | |
| 90/00061609 | 90/00428311 | 90/00038293 | | | | | | |

For a definition of the tolerance classes, see Data Sheet 90.6000

Dimensional drawing



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Data Sheet 90.6022

Technical data

Standard EN 60 751

 $\alpha = 3.850 \times 10^{-3} \, ^{\circ}\text{C}^{-1}$ (between 0 and 100 $^{\circ}\text{C}$) Temperature coefficient

Temperature range -200 to +600°C

> **Tolerance** Temperature validity range Class 1/3 DIN B:

- 70 to +250°C Temperature validity range Class A: -200 to +600°C Temperature validity range Class B: -200 to +600°C

Measuring current recommended: 1.0 mA

20mA **Maximum current**

Operating conditions Platinum-ceramic temperature sensors may not be used unprotected in humid ambient

conditions (condensation) or corrosive atmospheres. Because of their special internal construction, the temperature sensors only have a limited resistance to shock and vibration. However, they exhibit excellent temperature stability and are free from

hysteresis. The user may have to carry out some checks before operation.

Connecting wires The connecting wires are made of a palladium-gold alloy, 0.27mm thick. On the versions

H 2 x Pt100, the connecting wires of the first measurement winding are longer (L1 +1mm), to mark the individual winding more clearly. Any unnecessary bending of the connecting

wires must be avoided, as this may result in material fatigue and a wire break.

The nominal value specified refers to the standard connecting wire length L1. The Measurement point measurement is acquired 2mm from the open end of the wire. If the wire length is altered,

changes in resistance will occur, which may result in the tolerance class not being met.

max. R₀ drift 0.03 %/year (see Data Sheet 90.6000 for definitions) Long-term stability

Insulation resistance $>10M\Omega$ at room temperature see EN 60 751, Section 4.4.2 Vibration strength **Shock resistance** see EN 60 751, Section 4.4.1

> **Self-heating** $\Delta t = I^2 \times R \times E$ (see Data Sheet 90.6000 for definitions)

Blister pack **Packaging**

In the standard packaging, JUMO temperature sensors, PK/H style, can be stored for at Storage

least 12 months under normal ambient conditions. It is not permissible to store the

sensors in aggressive atmospheres, corrosive media, or in high humidity.

RoHS approved

Self-heating coefficients and response times

| Туре | Self-heating coefficient E in °C/mW | | | Response times in seconds | | | | |
|--------------|-------------------------------------|------------------------|--|----------------------------|------------------|------------------|------------------|--|
| | in water (v = 0.2m/sec) | in air (v = 2m/sec) | | in water (v = 0.4m/sec) | | in (v = 1r | air n/sec) | |
| | | | | t _{0.5} | t _{0.9} | t _{0.5} | t _{0.9} | |
| | | | | | | | | |
| PK 1.1015.1H | 0.02 | 0.2 | | 0.2 | 0.3 | 3 | 9 | |
| PK 1.1508.1H | 0.02 | 0.2 | | 0.2 | 0.5 | 7 | 22 | |
| PK 1.1515.1H | 0.02 | 0.2 | | 0.2 | 0.4 | 5 | 16 | |
| PK 1.1525.1H | 0.05 | 0.2 | | 0.2 | 0.4 | 6 | 16 | |
| PK 1.2630.1H | 0.01 | 0.05 | | 0.3 | 0.6 | 11 | 34 | |
| PK 1.3630.1H | 0.01 | 0.05 | | 0.4 | 1.0 | 20 | 60 | |
| PK 1.4530.1H | 0.01 | 0.05 | | 0.4 | 1.4 | 26 | 90 | |
| PK 2.1725.1H | 0.05 | 0.2 | | 0.2 | 0.4 | 6 | 19 | |
| PK 2.2630.1H | 0.02 | 0.1 | | 0.3 | 0.6 | 11 | 36 | |
| PK 2.4530.1H | 0.02 | 0.1 | | 0.4 | 1.4 | 27 | 84 | |

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Data Sheet 90.6022

Platinum-ceramic temperature sensors PK/U style to EN 60 751

Brief description

PK style platinum-ceramic temperature sensors cover by far the widest temperature range of all temperature sensors. They are the first choice for measuring elevated temperatures or for analytical and laboratory applications. Type U temperature sensors are designed for operating temperatures from -200 to +800°C.

The special internal construction of these wirewound temperature sensors largely prevents permanent changes in the resistance value, which may occur in other styles as a result of significant temperature variations or shock-like temperature changes.

A large selection of different versions is available from JUMO ex-stock. Size, temperature measurement range and tolerance class as well as the number of measurement windings can be chosen as required. Only the nominal value is restricted to 100 ohms, because of the special internal construction of platinum-ceramic temperature sensors in general.



Temperature sensors in blister pack

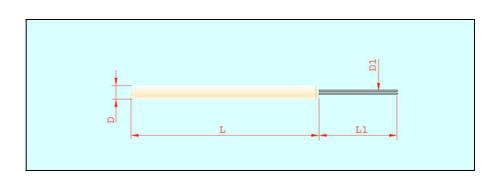
| Temperature sensor | | | | | Connecting wire | | | | | | |
|--------------------|--------------|-----|----|--|-----------------|------|----|--|--|--|--|
| Туре | R_0/Ω | D | L | | Material | D1 | L1 | \textbf{R}_{L} in $\textbf{m}\Omega/\textbf{m}\textbf{m}$ | | | |
| | | | | | | | | | | | |
| PK 1.0915.1U | 1x100 | 0.9 | 15 | | Pt | 0.15 | 7 | 6 | | | |
| PK 1.1515.1U | 1x100 | 1.5 | 15 | | Pt | 0.25 | 7 | 2 | | | |
| PK 1.1525.1U | 1x100 | 1.5 | 25 | | Pt | 0.25 | 7 | 2 | | | |
| PK 1.2006.1U | 1x100 | 2.0 | 6 | | Pt | 0.25 | 7 | 2 | | | |
| PK 1.2630.1U | 1x100 | 2.6 | 30 | | Pt | 0.27 | 10 | 3 | | | |
| PK 1.4530.1U | 1x100 | 4.5 | 30 | | Pt | 0.40 | 7 | 1 | | | |
| PK 2.1525.1U | 2x100 | 1.5 | 25 | | Pt | 0.25 | 7 | 2 | | | |
| PK 2.2630.1U | 2x100 | 2.6 | 30 | | Pt | 0.27 | 10 | 3 | | | |

Dim. tolerances: $\Delta D = \pm 0.15 / \Delta L = \pm 2 / -1 / \Delta D = \pm 0.02 / \Delta L = \pm 0.02 / \Delta$ Dimensions in mm.

| Sales No. for tolerance class | | | | | | | | | |
|-------------------------------|-------------|-------------|--|--|--|--|--|--|--|
| 1/3 DIN B | Α | В | | | | | | | |
| | | | | | | | | | |
| 90/00082337 | 90/00429114 | 90/00038272 | | | | | | | |
| 90/00429411 | 90/00429115 | 90/00038276 | | | | | | | |
| 90/00317057 | 90/00380936 | 90/00038274 | | | | | | | |
| 90/00082338 | 90/00430173 | 90/00038275 | | | | | | | |
| 90/00429113 | 90/00429112 | 90/00038278 | | | | | | | |
| 90/00429162 | 90/00429236 | 90/00429237 | | | | | | | |
| 90/00429318 | 90/00083180 | 90/00038290 | | | | | | | |
| 90/00429321 | 90/00429320 | 90/00038291 | | | | | | | |

For definition of tolerance classes, see Data Sheet 90.6000

Dimensional drawing



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Data Sheet 90.6022

- 70 to +250°C

Technical data

Standard EN 60 751

 $\alpha = 3.850 \times 10^{-3} \, ^{\circ}\text{C}^{-1}$ (between 0 and 100 $^{\circ}\text{C}$) Temperature coefficient

Temperature range -200 to +800°C

> **Tolerance** Temperature validity range Class 1/3 DIN B:

Temperature validity range Class A: -200 to +600°C Temperature validity range Class B: -200 to +800°C

Measuring current recommended: 1.0 mA

20mA **Maximum current**

Operating conditions Platinum-ceramic temperature sensors may not be used unprotected in humid

environments (condensation) or corrosive atmospheres. Because of their special internal construction, the temperature sensors only have a limited resistance to shock and vibration. However, they exhibit excellent temperature stability and are free from

hysteresis. The user may have to carry out some checks before operation.

Connecting wires The connecting wires are made from pure platinum and may have different wire lengths

and thicknesses. Any unnecessary bending of the connecting wires must be avoided as

this may result in material fatigue and a wire break.

Measurement point The nominal value specified refers to the standard connecting wire length L1. The

measurement is acquired 2 mm from the open end of the wire. If the wire length is altered, changes in resistance will occur which may result in the tolerance class not being met.

Long-term stability max. R₀ drift 0.03 %/year (see Data Sheet 90.6000 for definitions)

Insulation resistance $>100 M\Omega$ at room temperature Vibration strength see EN 60 751, Section 4.4.2

see EN 60 751, Section 4.4.1 **Shock resistance**

> $\Delta t = I^2 \times R \times E$ (see Data Sheet 90.6000 for definitions) Self-heating

Packaging Blister pack

In the standard packaging, JUMO temperature sensors, PK/U style, can be stored for at Storage

least 12 months under normal ambient conditions. It is not permissible to store the

sensors in aggressive atmospheres, corrosive media, or in high humidity.

RoHS approved

Self-heating coefficients and response times

| Туре | Self-heating coef | R | Response times in seconds | | | | |
|--------------|----------------------------|------------------------|---------------------------|----------------------------|------------------|------------------|--|
| | in water (v = 0.2m/sec) | in air (v = 2m/sec) | | in water (v = 0.4m/sec) | | air m/sec) | |
| | | | t _{0.5} | t _{0.9} | t _{0.5} | t _{0.9} | |
| | | | | | | | |
| PK 1.0915.1U | 0.02 | 0.2 | 0.1 | 0.2 | 7 | 22 | |
| PK 1.1515.1U | 0.02 | 0.2 | 0.2 | 0.4 | 3 | 9 | |
| PK 1.1525.1U | 0.05 | 0.2 | 0.2 | 0.4 | 5 | 16 | |
| PK 1.2006.1U | 0.02 | 0.2 | 0.2 | 0.5 | 5 | 14 | |
| PK 1.2630.1U | 0.01 | 0.05 | 0.3 | 0.6 | 11 | 34 | |
| PK 1.4530.1U | 0.01 | 0.05 | 0.4 | 1.4 | 26 | 90 | |
| PK 2.1525.1U | 0.02 | 0.05 | 0.2 | 0.4 | 6 | 19 | |
| PK 2.2630.1U | 0.05 | 0.1 | 0.3 | 0.6 | 11 | 36 | |